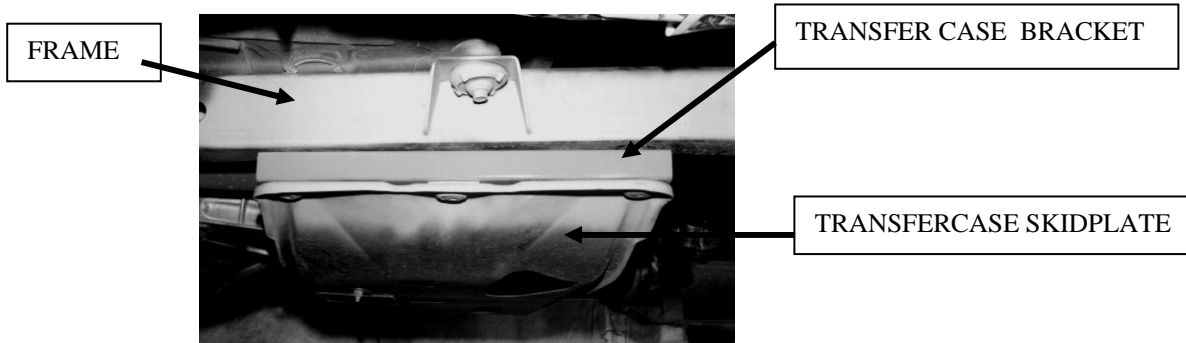


INSTALLATION INSTRUCTIONS

TRANSFER CASE

1. Place floor jack under the transmission mount skid plate.
2. Using the floor jack, support the skid plate .
3. Slightly loosen the bolts on the transfer case skid plate on both sides allowing some movement. Do not remove the bolts.
4. Proceed to either side. **NOTE: Do not attempt to take out the bolts on both sides simultaneously. Installation is done one side at a time.** Remove the three bolts holding the transfer case skid plate to the frame rail.
5. Using the floor jack, slightly lower the skid plate and insert the transfer case lowering spacer as shown in **Figure # 1**.
6. Re-install the bolts using the conical washers supplied. Slightly tighten the bolts. Be sure to place the conical washer with the taper toward the transfer case bracket. Do not fully tighten to allow for some movement for the opposite side.
7. Proceed to the opposite side of the vehicle and install the brackets as instructed above. After installing both sides, tighten bolts to 45ft/lbs.

FIGURE # 1



POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure there is adequate clearance between all rotating, mobile, fixed and heated members. Check steering gear for interference and proper working order. Test brake system.
2. Perform steering sweep. Check to ensure brake hoses have sufficient slack and will not contact rotating, mobile, or fixed members. Adjust lines/brackets to eliminate interference and maintain proper working order. Failure to perform inspections may result in component failure.
3. Bump stops and extensions must be in place on all vehicles! Note: allowing suspension to over extend by neglecting to install or maintain stops and extensions may cause serious damage to OE and related components.
4. Re torque all fasteners after 500 miles. Visually inspect components and re torque fasteners during routine vehicle service.

MAINTENANCE INFORMATION

It is the ultimate buyers responsibility to have all bolts/nuts checked for tightness after the first 100 miles. After that, check them every 1000 miles. Wheel alignment steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

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