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Warrior Products, Inc.

INSTALLATION INSTRUCTIONS WAR 1040

Remove bumper and brackets from frame. Save this hardware. Clean away mud and most of the undercoating in hitch attachment area.

Place one carriage bolt with 8" frame reinforcing strap down through the second large hole in the bottom of each frame rail. Lift receiver into position and hand tighten bolts.

Reinstall bumper brackets. If possible, reverse the inside brackets (left for right –right for left) to the outside of the frame. In some cases the brackets must be reinstalled inside the frame, in which case, some slight modifications to the bumper brackets may be needed.

Use supplied 1/2" x 2" bolts, two flatwashers (one on the bracket side and one on the frame side), lockwasher and hex nut to secure the brackets to each of the stock holes.

Reinstall bumper to brackets, using 1/4" spacers if necessary.

Level receiver and bumper and tighten all bolts to 75 Ft./Lbs. using a torque wrench.

Some Applications May Vary

**Do not exceed Vehicle Manufacturers
Recommended Towing Capacity!**

(Load Capacity – 2,500 to 5,000 lbs)

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"Your Knight in Shining Armor!"