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Warrior Products, Inc.

INSTALLATION INSTRUCTIONS WAR 1016

1. Remove and discard the lower bumper brackets from bottom of boxed frame and bumper. Enlarge holes in face of bumper to 5/8".
2. Position receiver against bottom of boxed frame to line up with existing holes. Using bolts removed in Step 1, insert up through receiver into boxed frame and existing weld nuts inside frame.
3. Using receiver as a template, mark and drill two 9/16" holes on each side of boxed frame, CAUTION – always use eye protection when using a drill. Insert the 7/16" U-Bolt into the 9/16" holes.
4. Place new bumper brackets from bolt kit against the outside face of receiver flange and bumper. Use supplied 1/2 x 2 carriage bolts through bumper face.
5. In some applications, the tailpipe brackets may interfere with the installation. In some cases, the bracket can be removed, turned around and reattached.
6. Tighten all mounting bolts to 75ft.lbs. with a torque wrench.

**Do not exceed Vehicle Manufacturers
Recommended Towing Capacity!**

(Load Capacity - 2500 to 5500 lbs)

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"Your Knight in Shining Armor!"